

# **Fairchild Semiconductor's RoHS-Compliant Product Identification**

February 23, 2006

Kirk Olund, Member of Q&R Technical Staff

# RoHS Compliant Product Identification

- Fairchild believes there are three key areas of concern relating to the identification RoHS compliant products:
  - Ability to differentiate RoHS compliant products when placing an order.
  - Easy identification of products as received.
  - Identification of “orphaned” products no longer associated with Fairchild’s original packing materials.
- Fairchild has taken effective steps to control all of these areas.

# RoHS Compliant Product Identification – Product Ordering

There are two methods for ordering RoHS compliant products.

- For those customers who prefer to avoid the administrative issues associated with part number changes, Fairchild's entire portfolio of products can be ordered as RoHS compliant by simply using the standard part number.
- For those customers who require a unique part number, special order codes (\_NL suffix added to the standard part numbers) have been established.
  - \_NL products are listed in the product folder on the Fairchild Semiconductor web site.
    - Some low volume products may not have an \_NL part number shown, but one can be created if customer demand exists.

# RoHS Compliant Product Identification – Product Ordering (Continued)

- Tin-lead devices, if available, can only be ordered by using a new part number (\_Q suffix added to the standard part number).
  - \_Q products are defined, processed and inventoried as separate Fairchild part numbers.
  - Any existing tin-lead inventory within Fairchild controlled locations has been converted to \_Q products to prevent the possibility of mixing.
  - Fairchild will provide tin-lead products when manufacturing capability exists. Non-standard processes used to support these products may impact price and lead time.
  - Fairchild does not display special order products on its website. Customers requiring tin-lead products should check with their local Sales representative to determine availability.

# RoHS Compliant Product Identification – Existing Product Labeling

- All Fairchild products currently have the words “LEAD FREE” printed on the labels used on inner boxes, reels, bags, etc.
- “LEAD FREE” indicates that all external package terminations are lead-free. Some packages may still contain lead internally, which is allowed for in approved exemptions to RoHS.

## Label For Lead-Free **Standard** Part

LOT: 1234567890123456	QTY: 12345	<b>LEAD FREE</b>
PART ID: 123456789012345	SPEC:	
D/C1: 1234567 QTY1: 12345 SPEC REV: 1234		
D/C2: 1234567 QTY2: 12345 CPN: 1234567890123456789012345		
FAIRCHILD SEMICONDUCTOR CORPORATION (F63TNR)3.2		

LOT: 1234567890123456	QTY: 12345	<b>LEAD FREE</b>
PART ID: 123456789012345	SPEC: <b>NL</b>	
D/C1: 1234567 QTY1: 12345 SPEC REV: 1234		
D/C2: 1234567 QTY2: 12345 CPN: 1234567890123456789012345		
FAIRCHILD SEMICONDUCTOR CORPORATION (F63TNR)3.2		

## Label For Lead-Free **\_NL** Part



# RoHS Compliant Product Identification – Future Product Labeling

- Fairchild will replace “LEAD FREE” with a symbol indicating compliance to RoHS regulations (2002/95/EC).
  - This symbol will be used on all internal and external shipping labels for Fairchild’s RoHS-compliant products.
- Existing inventory will not be re-labeled as new labels are phased in. As such, label variations can be expected until existing inventories are consumed.

<b>LOT:</b> 1234567890123456	<b>QTY:</b> 12345	<b>RoHS COMPLIANT</b>
<b>FSID:</b> 123456789012345	<b>SPEC:</b> 12345678	
<b>D/C1:</b> 1234567 <b>QTY1:</b> 12345 <b>SPEC REV:</b> 1234		
<b>D/C2:</b> 1234567 <b>QTY2:</b> 12345		
<b>FAIRCHILD SEMICONDUCTOR CORPORATION</b>		<b>(F63TNR) 5.0</b>

Example internal label with RoHS compliance symbol

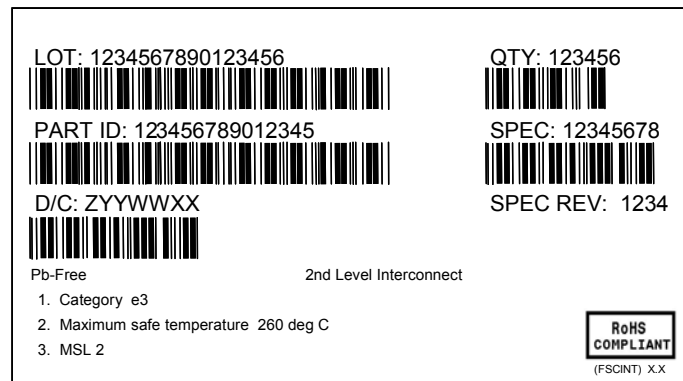
<b>(3S) PKG ID:</b> 12345678901234567	<b>FROM:</b> FAIRCHILD SEMICONDUCTOR CORPORATION 12345678901234567890123456789012345 <b>SHIP TO:</b> 1234567890123456789012345678901234567890
<b>(Z) PACKLIST NO:</b> 123456	<b>RoHS COMPLIANT</b>
	12345678901234567890123456789012345 12345678901234567890123456789012345 12345678901234567890123456789012345 12345678901234567890
<b>(Q) QUANTITY:</b>	<b>PACKAGE COUNT:</b>
	123456789012 <b>123 OF 123</b>
<b>(K) TRANS ID:</b> 1234567890123456789012345	<b>PACKAGE WEIGHT:</b>
	12345 KG 12345 LB
<b>(P) CUST PROD ID:</b> 1234567890123456789012345	<b>FSID:</b> 1234567890123456789012345 <b>ORDER/LINE / SCHED:</b> 123456789012345678901234 <b>SHIP ID:</b> 1234567890
	<b>* 123456789012345678901234567890</b> <b>(F6CSR) 4.4</b>

Example external shipping label with RoHS compliance symbol



# RoHS Compliant Product Identification – Future Product Labeling

- Fairchild is working to implement labeling of lead-free devices according to the requirements of JESD97.
  - Information such as moisture sensitivity level, maximum reflow temperature, plating category and lead-free category (completely lead-free or 2<sup>nd</sup> level interconnect lead-free) will be included on future labels.
  - Information may be included on existing labels or may require the use of an additional label, depending on label size.
- Existing inventory will not be re-labeled as new labels are phased in. As such, label variations can be expected until existing inventories are consumed.



Example of JESD97-compliant box label



# RoHS Compliant Product Identification – Future Product Labeling

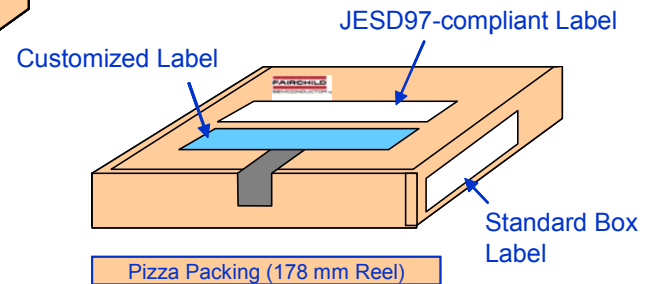
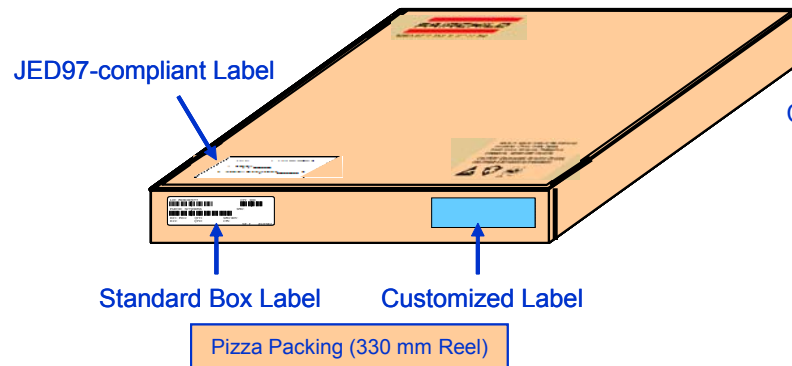
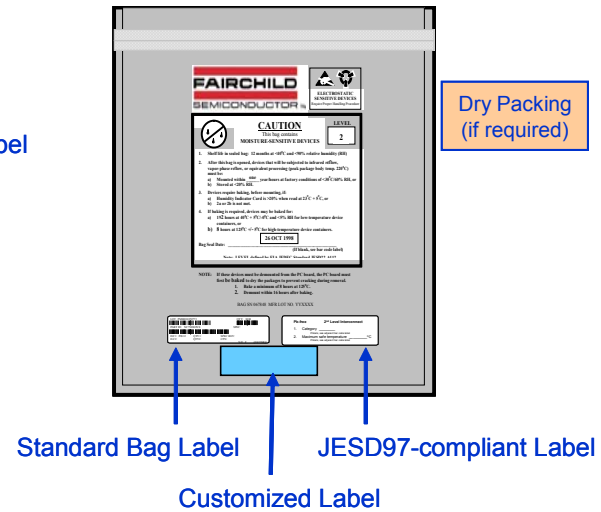
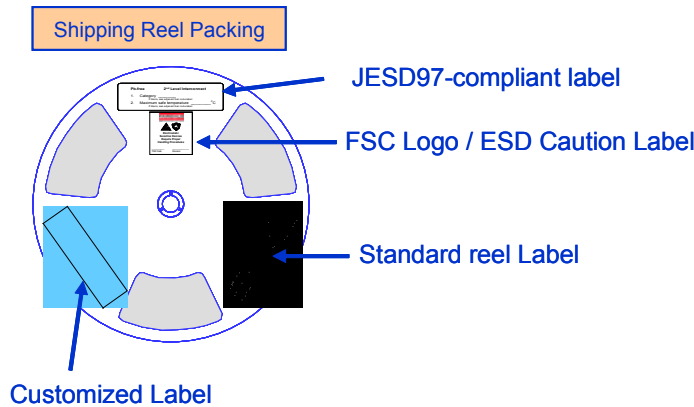
- The lead-free category is a 2-character code identifying the type of finish used on package terminations.
  - Codes currently defined by JEDEC use the format “eX” where X is a number between 1 and 7.
  - Fairchild has included an additional code series, “GX”, as suggested by others in the industry, to indicate green components (those products that are RoHS compliant AND do not use halides or antimony compounds as flame retardants).
- Fairchild currently uses matte tin (Sn), nickel-palladium-gold (NiPdAu), nickel-gold (NiAu) or tin-silver-copper (SnAgCu) as the plating for all of its products. Possible lead-free category codes include:

<u>PLATING TYPE</u>	<u>COMPONENT CATEGORY</u>	<u>LEAD-FREE CODE</u>
SnAgCu	2nd Level Interconnect	e1
SnAgCu	Completely Lead-free	e1
SnAgCu	Green component	G1
Sn	2nd Level Interconnect	e3
Sn	Completely Lead-free	e3
Sn	Green component	G3
NiPdAu, NiAu	2nd Level Interconnect	e4
NiPdAu, NiAu	Completely Lead-free	e4
NiPdAu, NiAu	Green component	G4



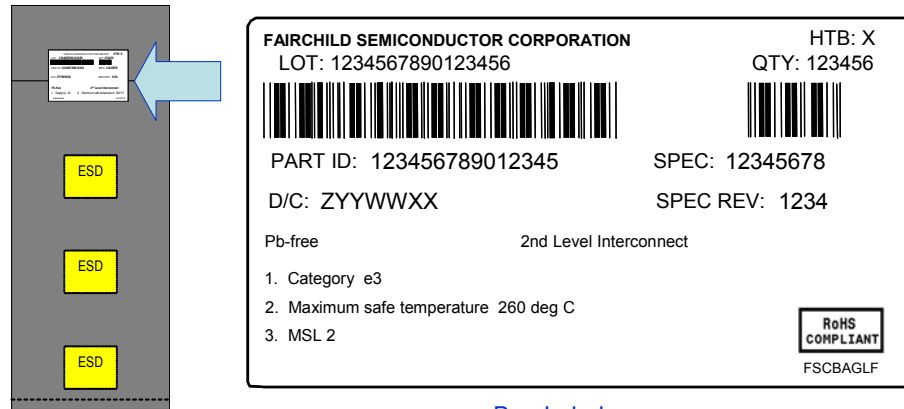


# RoHS Compliant Product Identification – Future Product Labeling

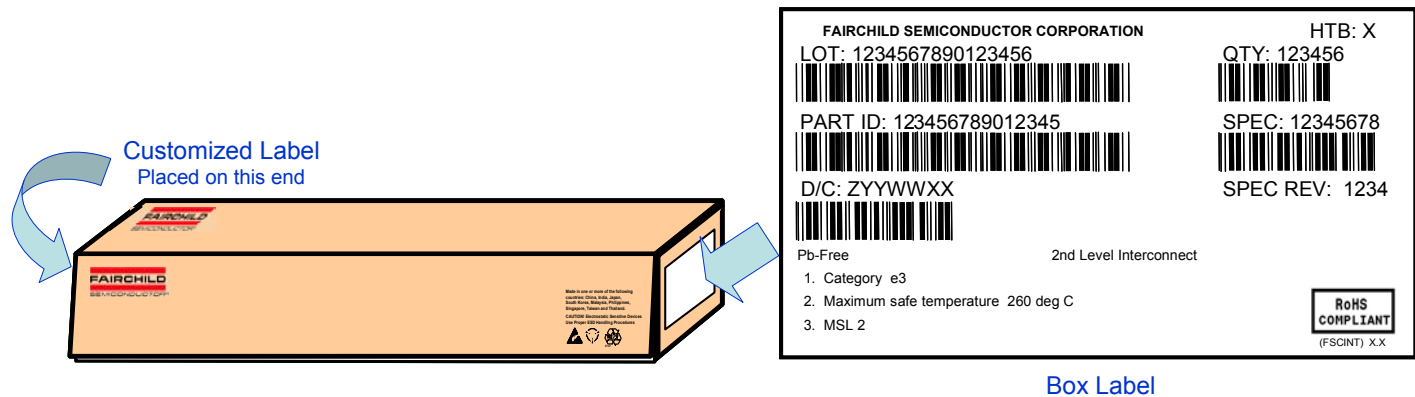


Example of label placement with additional JESD97-compliant label

# RoHS Compliant Product Identification – Future Product Labeling



Bag Label  
(for products shipped in tubes)



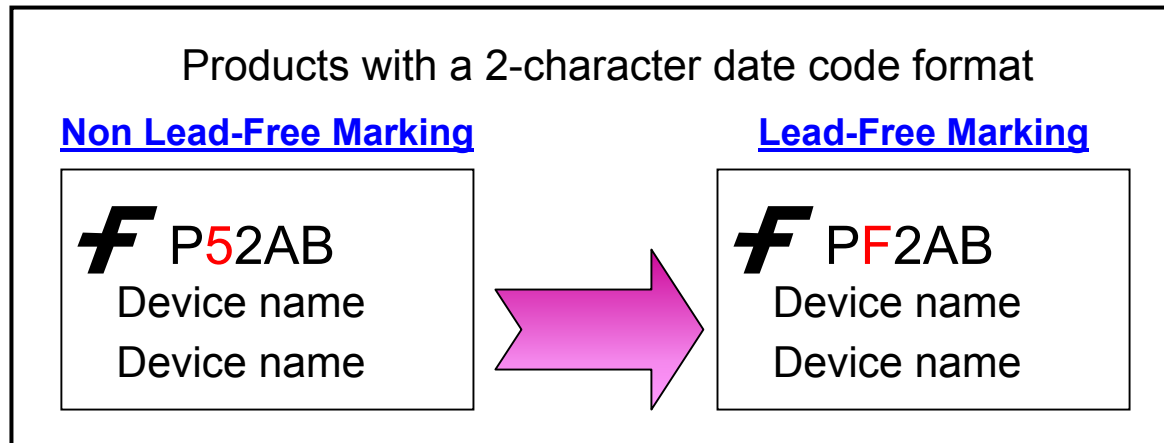
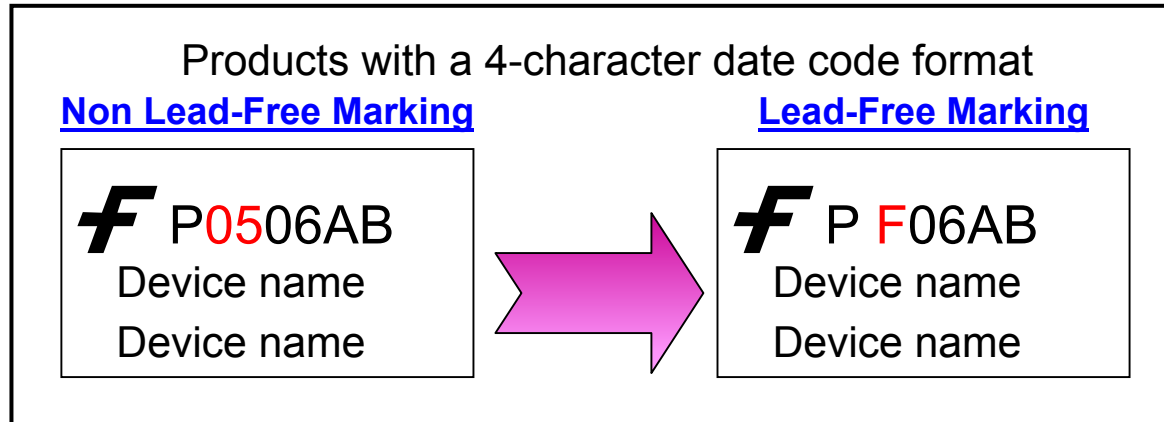
Box Label

Example of label placement with expanded JESD97-compliant label

# RoHS Compliant Product Identification – Device Marking

- Fairchild reviewed various marking schemes for identification of RoHS compliant products, with the goal of providing an easily visible distinction for customers.
  - JESD97 does not adequately address identification of individual products when package space is insufficient, which is the case for most of Fairchild's products.
- Fairchild's solution is to change some of the date code characters on RoHS compliant products.
  - This provides an easy and effective means of identifying RoHS compliant products.
  - There is a very small number of packages, such as DO-35 or LL-34, that do not have space for date code marking. There is no RoHS compliant marking scheme for products assembled in such packages.

# RoHS Compliant Product Identification – Product Marking (Numeric Date Code)



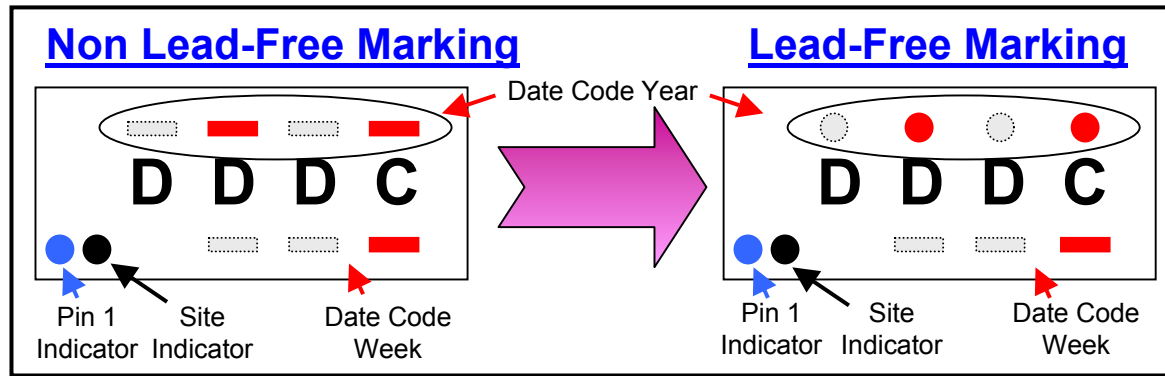
<u>YEAR</u>	<u>CHARACTER</u>
2000	A
2001	B
2002	C
2003	D
2004	E
2005	F
2006	G
2007	H
2008	J
2009	K
2010	A

Number Representing The Year Are Changed To A Letter



# RoHS Compliant Product Identification – Product Marking (Binary Date Code)

Dashes On The Top Line Are Changed To Dots



Date Code Year Encoding

Year	Top Line Code			
2000	○	○	○	○
2001	○	○	○	●
2002	○	○	●	○
2003	○	○	●	●
2004	○	●	○	○
2005	○	●	○	●
2006	○	●	●	○
2007	○	●	●	●
2008	●	○	○	○
2009	●	○	○	●
2010	○	○	○	○

Date Code Week Encoding

Bottom Line Code			Week
○	○	○	N/A
○	○	■	08 - 15
○	■	○	16 - 23
○	■	■	24 - 31
■	○	○	32 - 39
■	○	■	40 - 47
■	■	○	48 - 51
■	■	■	52 - 07

Manufacturing Site Encoding

●	Fairchild, Cebu
●●	Fairchild, Penang
!	Philippine Subcontractor
!   ●	Thailand Subcontractor
!   ■	Malaysia Subcontractor
●●	Korea Subcontractor

This information is provided as an example only. Although the dot vs. dash distinction remains constant, the actual encoding scheme may vary depending on the package.



# RoHS Compliant Product Identification – Summary

- Fairchild has implemented several controls for identification RoHS compliant products.
  - Customers have a choice of using either the standard Fairchild part number or a unique part number when ordering RoHS compliant products.
  - Special order codes must be used for tin-lead products.
  - Labels will identify products inside as RoHS compliant.
  - Product marking will differentiate components at the device level.
- These actions will provide an easy transition for customers and provide assurance that they can order and receive RoHS compliant products without concern.



**FAIRCHILD**  
SEMICONDUCTOR®

